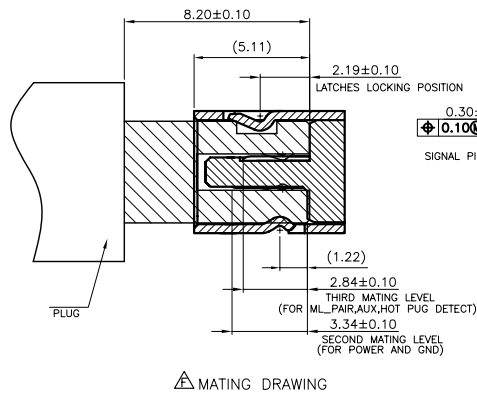
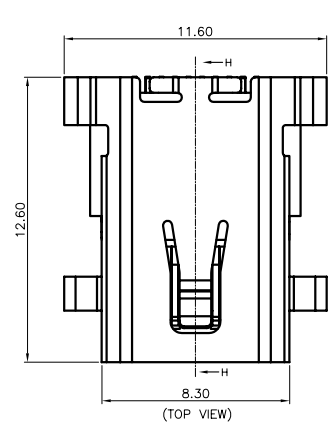
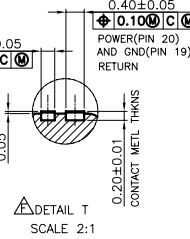


CONTACTS:GOLD
CONTACTS PLATING:G/F
SOLDER TAIL PLATING:MATTE-TIN
SHELL:NICKEL 50μ" MIN

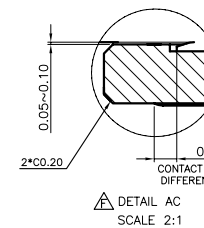
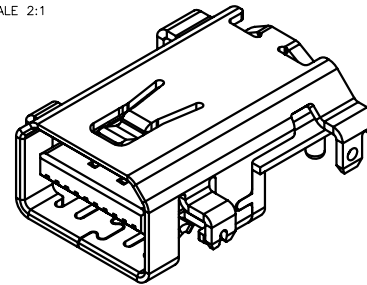
- 1.MATERIAL:
 1-1 HOUSING:LCP WITH 30% G/F UL 94V-0 COLOR:BLACK.
 1-2 TERMINAL:BRASS, C2680 T=0.20mm
 1-3 SHELL:STAINLESS STEEL, 304 T=0.40mm
- 2.PLATING:
 2-1 TERMINAL:
 GOLD PLATED (SEE TABLE) ON CONTACT AREA,
 2.54μm [100μ"] MIN. MATTE-TIN ON SOLDER TAIL,
 WITH ENTIRE CONTACT UNDERPLATED 1.27μm [50μ"] MIN. NICKEL.
 2-2 SHELL:50μ" MIN. BLACK NICKEL OR 50μ" MIN. NICKEL ALL OVER



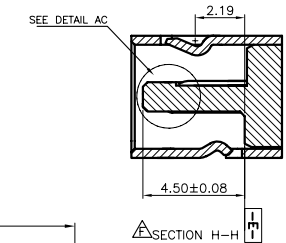
MATING DRAWING



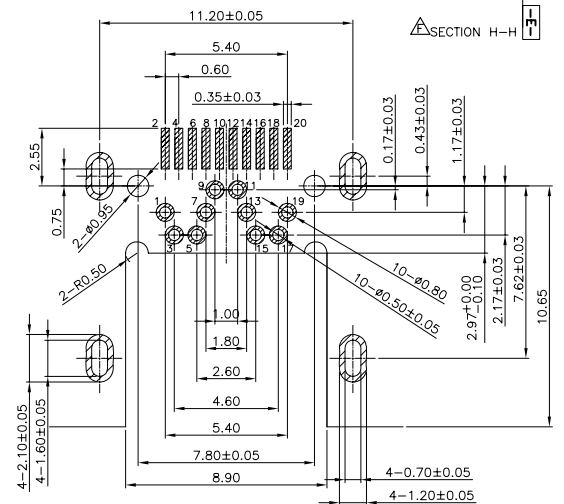
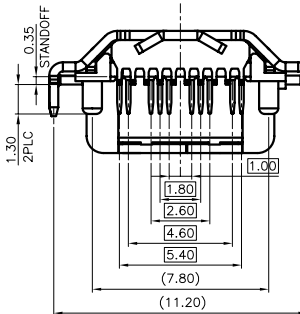
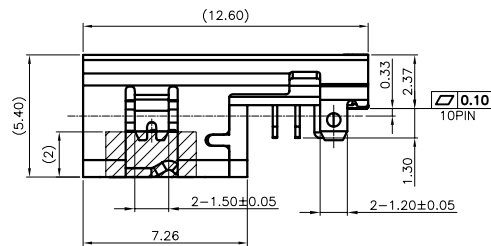
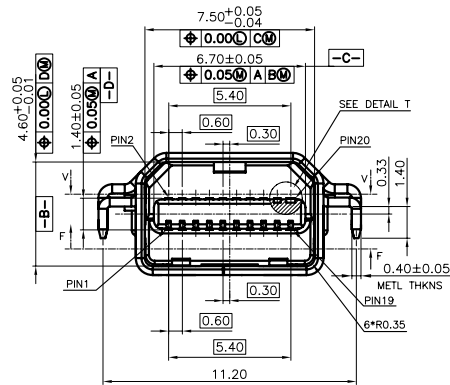
DETAIL T
SCALE 2:1



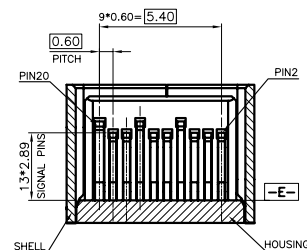
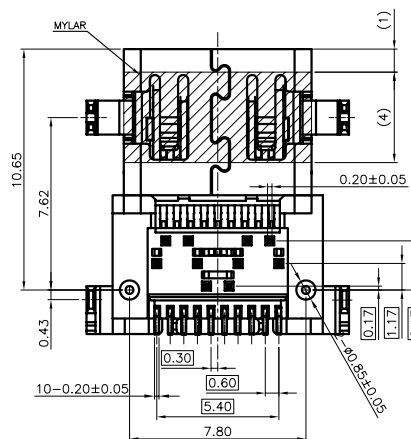
DETAIL AC
SCALE 2:1



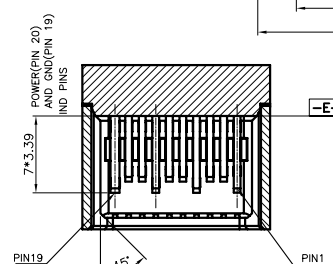
SECTION H-H
SCALE 2:1



RECOMMENDED PCB LAYOUT(TOP VIEW)
 (THICKNESS=1.2±0.10mm)
 (TOLERANCE=±0.05mm)



SECTION V-V

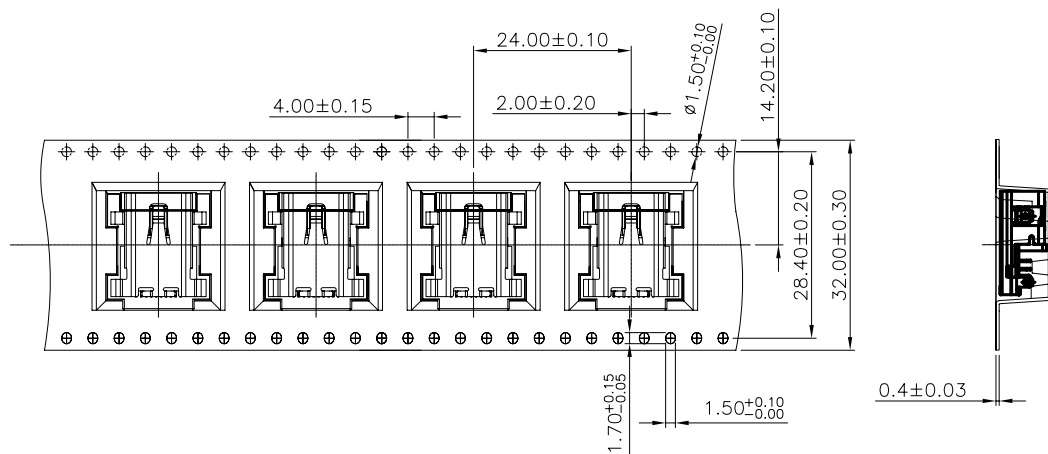
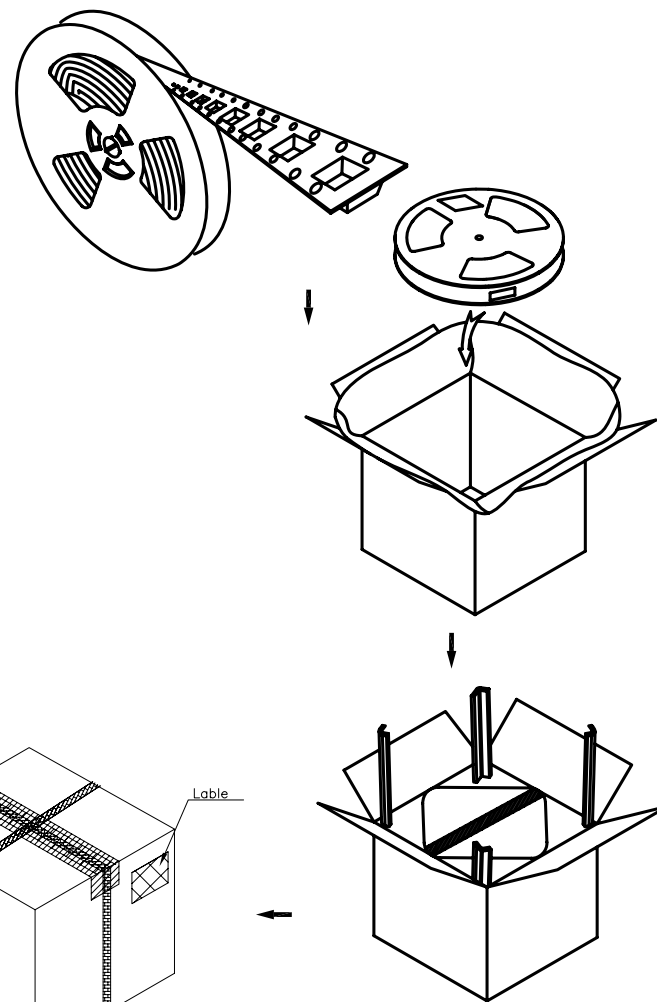
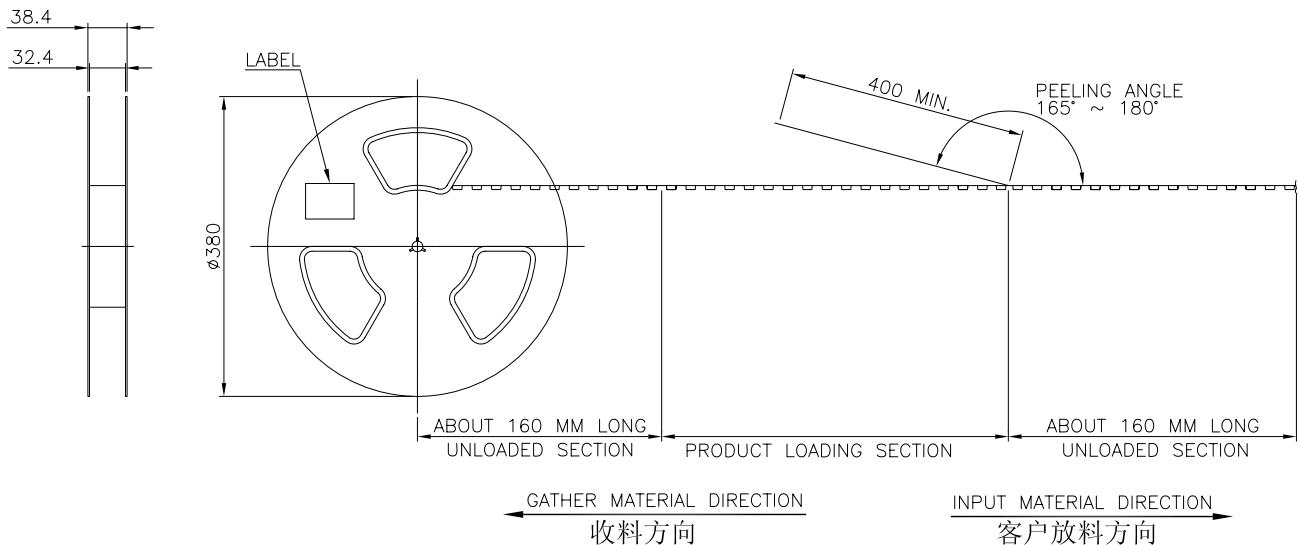


SECTION F-F

RoHS2+HF	BLACK NICKEL	SEE SHEET 2 OF 3 Carrier Pitch 24mm	0.127μm [5μ"]	22-M0080-2003-0
	NICKEL	SEE SHEET 3 OF 3 Carrier Pitch 16mm	GF	22-M0080-1003-0
GP TYPE	SHELL PLATED	PACKING	MIN. GOLD THICKNESS	PART NUMBER

F	ADD DIM	N1610542	Xinye			10-14'16
E	ADD DIM	N1601004	Hongrui	JIMMY	KEVIN	01-07'16
D	ADD SHELL PLATED NIKET P/N	N1510381	Hongrui	JIMMY	KEVIN	10-22'15
C	ADD PIN define	N1510368	XINYE	JIMMY	KEVIN	10-19'15
B	CHANG GOLD FLASH P/N PACKING PITCH	N1509317	XINYE	JIMMY	KEVIN	09-08'15
A	FIRST RELEASED	N1403075	XINYE	JIMMY	KEVIN	03-14'14
REV.	DESCRIPTION	ECN NO.	DWN.	CHK.	APVD.	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED	TITLE Mini DP 總高5.4，中心高0.33，DIP沉板，20PIN (Mini dsp-9)				UNIT mm
X. ±0.50	ORIGINAL DATA 04-11'13				A
X.X ±0.30					
X.XX ±0.20	DWN. Bingwu				PART NO. SEE TABLE
X.XXX ±0.15					
ANGEL ±3°	CHK. Jimmy				SCALE 1:1
MATERIAL SEE Note					
FINISH SEE Note	APVD. Kevin				SIZE A3
	DWG. NO. C-22-M008X				REV. F
	SHEET 1 of 3				RP0410A1



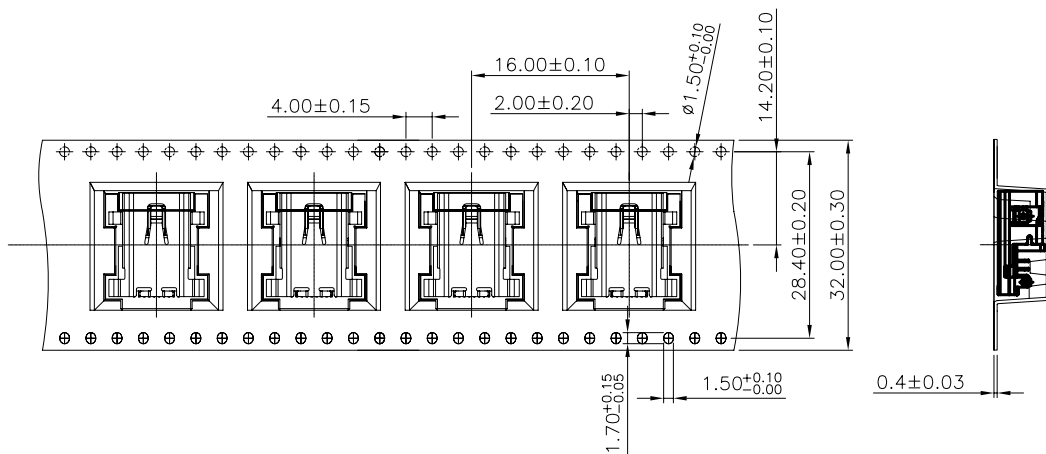
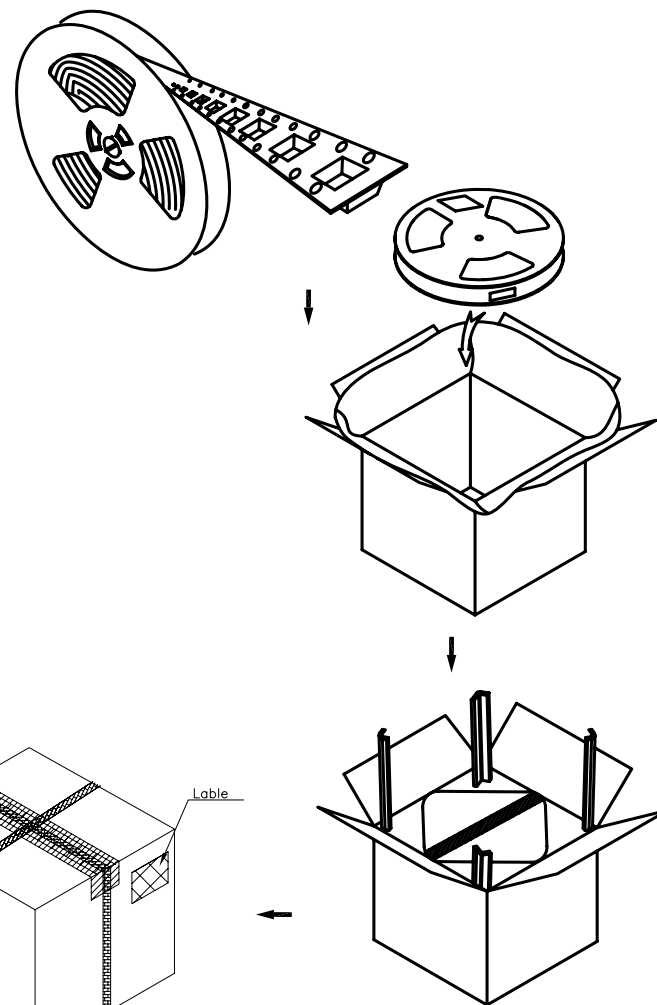
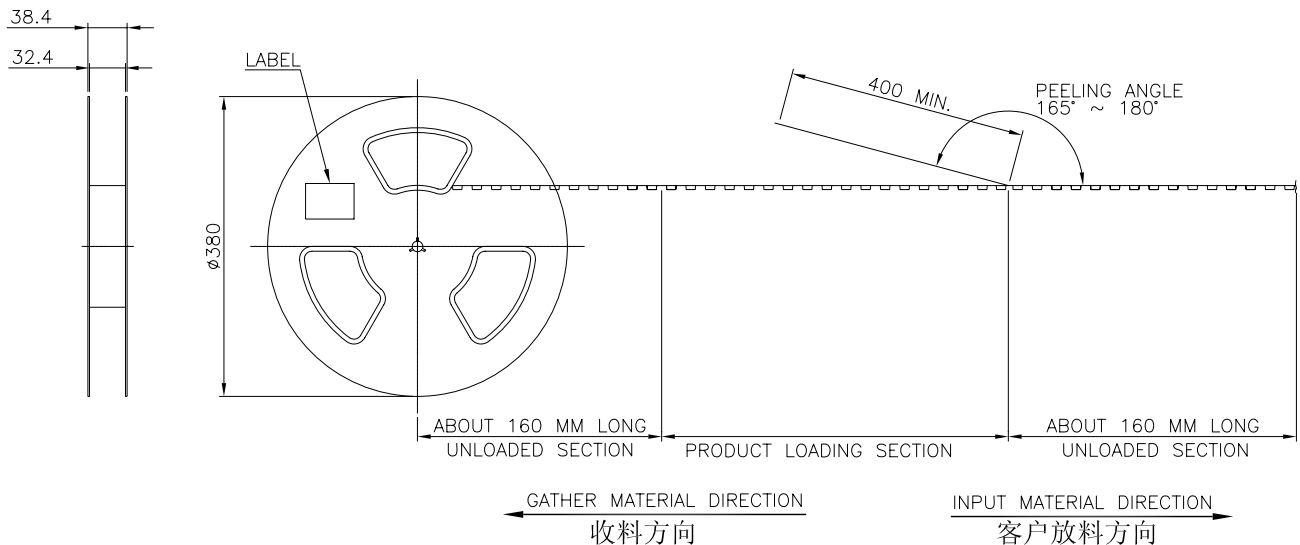
NOTE:

- MATERIAL:
BOX: FIBREBOARD, CORRUGATED, DOUBLE WALL.
TAPE: POLYSTYRENES, BLACK COLOR.
REEL: POLYSTYRENES, BLUE COLOR.
BAG: POLYETHYLENE.
- PEELING STRENGTH: 0.2 ~ 1.3 N (20 ~ 130 GRAMS)
- PEELING SPEED: 300 mm/min.
- EACH BAG SHALL BE INCLUDED DESICCANT.

F	ADD DIM	N1610542	Xinye			10-14'16
E	ADD DIM	N1601004	Hongrui	JIMMY	KEVIN	01-07'16
D	ADD SHELL PLATED NIKET P/N	N1510381	Hongrui	JIMMY	KEVIN	10-22'15
C	ADD PIN define	N1510368	XINYE	JIMMY	KEVIN	10-19'15
B	CHANG GOLD FLASH P/N PACKING PITCH	N1509317	XINYE	JIMMY	KEVIN	09-08'15
A	FIRST RELEASED	N1403075	XINYE	JIMMY	KEVIN	03-14'14
REV.	DESCRIPTION	ECN NO.	DWN.	CHK.	APVD.	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED
X. ±0.50
X.X ±0.30
X.XX ±0.20
X.XXX ±0.15
ANGEL ±3°
MATERIAL SEE NOTE
FINISH SEE NOTE

USE FOR P/N:22-M0080-2003-0				
450	10	4500 PCS	7.08KG	4.18KG
PCS/REEL	REELS/CARTON	QUANTITY	GROSS WEIGHT	NET WEIGHT
TITLE Mini DP 總高5.4, 中心高0.33, DIP沉板, 20PIN (Mini dsp-9)				
ORIGINAL DATA 03-12'13		UNIT mm		
DWN.	Bingwu	tconn precision		
CHK.	Jimmy			
APVD.	Kevin	PART NO. SEE TABLE	SCALE 1:1	SIZE A3
DWG. NO. C-22-M008X		SHEET 2 OF 3		



NOTE:

- MATERIAL:
BOX: FIBREBOARD, CORRUGATED, DOUBLE WALL.
TAPE: POLYSTYRENES, BLACK COLOR.
REEL: POLYSTYRENES, BLUE COLOR.
BAG: POLYETHYLENE.
- PEELING STRENGTH: 0.2 ~ 1.3 N (20 ~ 130 GRAMS)
- PEELING SPEED: 300 mm/min.
- EACH BAG SHALL BE INCLUDED DESICCANT.

F	ADD DIM	N1610542	Xinye			10-14'16
E	ADD DIM	N1601004	Hongrui	JIMMY	KEVIN	01-07'16
D	ADD SHELL PLATED NIKET P/N	N1510381	Hongrui	JIMMY	KEVIN	10-22'15
C	ADD PIN define	N1510368	XINYE	JIMMY	KEVIN	10-19'15
B	CHANG GOLD FLASH P/N PACKING PITCH	N1509317	XINYE	JIMMY	KEVIN	09-08'15
A	FIRST RELEASED	N1403075	XINYE	JIMMY	KEVIN	03-14'14
REV.	DESCRIPTION	ECN NO.	DWN.	CHK.	APVD.	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED
X. ±0.50
X.X ±0.30
X.XX ±0.20
X.XXX ±0.15
ANGEL ±3°
MATERIAL SEE NOTE
FINISH SEE NOTE

USE FOR P/N:22-M0080-1003-0 22-M0081-1003-0				
750	10	7500 PCS	9.87KG	6.97KG
PCS/REEL	REELS/CARTON	QUANTITY	GROSS WEIGHT	NET WEIGHT
TITLE Mini DP 總高5.4, 中心高0.33, DIP沉板, 20PIN (Mini dsp-9)				
ORIGINAL DATA 03-12'13		UNIT mm		
DWN.	Bingwu	tconn precision		
CHK.	Jimmy			
APVD.	Kevin	PART NO. SEE TABLE	SCALE 1:1	SIZE A3
DWG. NO. C-22-M008X		SHEET 3 OF 3		